

FIG. 1

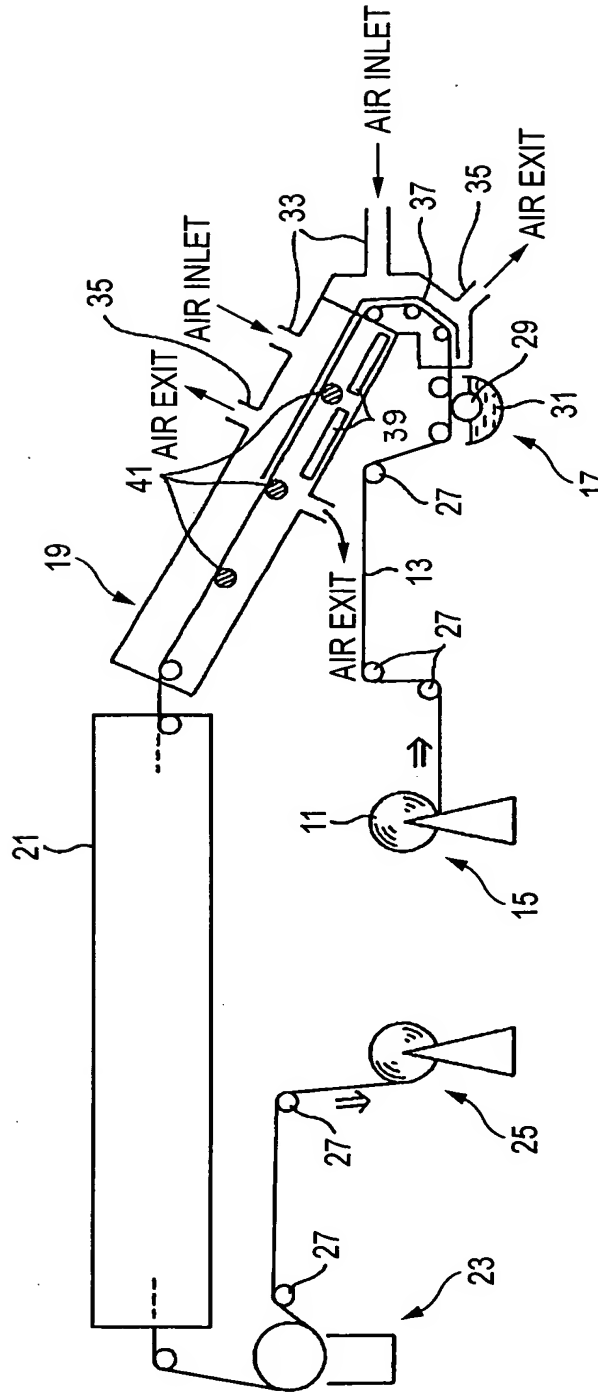


FIG. 2A

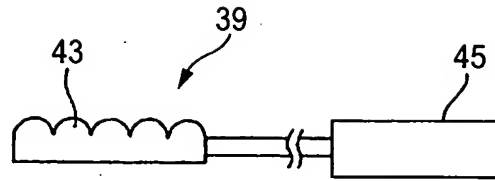


FIG. 2B

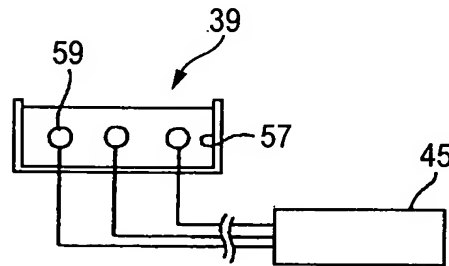
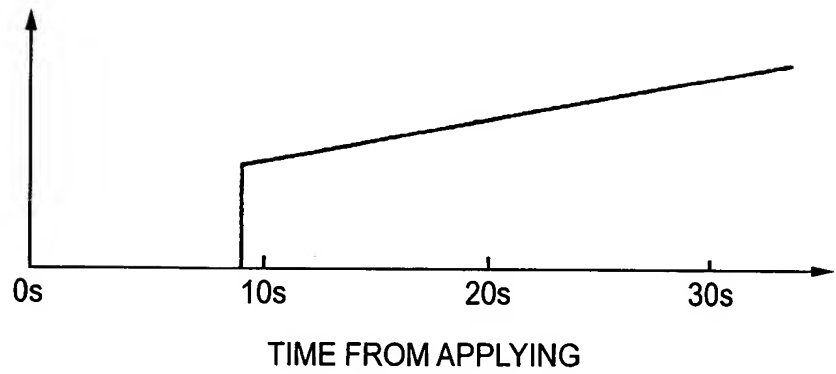


FIG. 3

QUANTITY OF HEAT  
SUPPLIED PER UNIT TIMERESIDUAL SOLVENT  
TO BINDER RATIO